

AMENDMENTS TO THE SPECIFICATION

Please replace the paragraph bridging pages 6 and 7 with the following amended paragraph:

The second cast steel forming the internal engine piston of the present invention preferably has a composition comprising, by mass, 0.1-0.8% of C, 3% or less of Si, 3% or less of Mn, 0.2% or less of S, 10% or less of Ni, 30% or less of Cr, 6% or less of Cu, and 0.05-8% of Nb, the balance being substantially Fe and inevitable impurities. The more preferred composition comprises, by mass, 0.1-0.55% of C, 0.2-2% of Si, 0.3-3% of Mn, 0.05-0.2% of S, 0.5-6% of Ni, 6-20% of Cr, 1-4% of Cu, and 0.2-5% of Nb, the balance being substantially Fe and inevitable impurities. The amounts of C, Ni and Nb preferably meet the requirement of $0.05 < (C\% + 0.15 \text{ Ni}\% - 0.12 \text{ Nb}\%) \leq 0.8$ by mass. In the matrix microstructure, an austenite phase is preferably less than 30% of the overall cast steel microstructure.